## Panasonic

## Fine Factory Fan : Solution for Hot Environment



## Features

## - Air Velocity Disrtibution to Long Distance (up to 30 m . at $1 \mathrm{~m} / \mathrm{s}$ )

Efficiently bring in external air and distribute fresh air to the target area and lower body felt temperature.

## - Energy Saving

Without air conditioner usage, it reduces body felt and factory temperature gap by air velocity.

## - Low noise

The concept of this product is to reduce the Body Temperature (Sensible Temperature) by air velocity.

According to ASHRAE, it explains the Standard Effective Temperature (SET) from temperature, humidity, workload and amount of clothes. The graph and table below show the relationship between Sensible Temperature and Air Velocity at 50-60\% of humidity


| Air Velocity <br> $\mathrm{m} / \mathrm{s}$ | Room temperature $=35{ }^{\circ} \mathrm{C}$ |  |  |
| :---: | :---: | :---: | :---: |
|  | $\mathrm{RH}=50 \%$ | $\mathrm{RH}=55 \%$ | $\mathrm{RH}=65 \%$ |
| 0.0 | 35.6 | 36.4 | 38.0 |
| 0.2 | 34,4 | 35.0 | 36.7 |
| 0.5 | 32.8 | 33.5 | 35.0 |
| 0.8 | 32.2 | 32.9 | 34.4 |
| 1.0 | 32.0 | 32.5 | 34.1 |
| 1.2 | 31.8 | 32.3 | 33.9 |

Calculation condition :
Quantity of Cloth (CLO = 0.7)
Work load (MET = 1.0)
Relative humidity ( $\mathrm{RH}=55 \%, 65 \%$ )
Mean Radiant Temperature
(MRT = Room temperature)

## Application Sample

1. Large sized area : Difficult for external air distribution to middle area


## Installed Sample

One-direction flow pattern for all internal factory area.

## Result

Air flows all over the factory, no still air.

2. Obstacle from machines : Difficult for air to flow due to obstructed machines.


## Installed Sample

Air distribution to no wind area

## Result

Bring in new fresh air to solve still air problem from obstacle from machine.

3. Heat load: Lot of heat inside the factory.


Installed Sample
Heat solution by package of Cooling Pad + Fine Factory Fan + Ventilating Fan.

Result
Create comfortable energy-saving in hot area.


Installation based on air flow simulation

Model : FY-45DSL-SP

- Unique nozzle for long distance air distribution
- Narrow distribution, able to distribute strong wind by long distance


| 20 | 17 | 15 | 12 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | Longitudinal Coverage (m.) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 1.2 | 1.3 | 1.5 | 1.7 | 1.85 | 2.1 | 3 | 3.25 | 4.2 | 5.45 | 6.55 | 8.28 | 14.1 | Attainment velocity of the wind ( $\mathrm{m} / \mathrm{s}$ ) | $\qquad$ |
|  | 1.51 | 1.62 | 2.06 | 1.86 | 1.78 | 1.76 | 1.72 | 1.53 | 1.39 | 1.21 | 0.92 | 0.73 | 0.47 | Velocity of the wind diffusion radius | $1 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  | 0.54 | 1.02 | 1.15 | 1.16 | 1.3 | 1.27 | 1.2 | 0.96 | 0.76 | 0.59 | 0.37 |  | $2 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  | 0.42 | 0.61 | 0.65 | 0.67 | 0.41 | 0.39 | 0.3 |  | $3 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  | 0.12 | 0.26 | 0.44 | 0.5 | 0.44 | 0.32 |  | $4 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  |  |  | 0.18 | 0.36 | 0.34 | 0.29 |  | $5 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  |  |  |  | 0.29 | 0.27 | 0.26 |  | $6 \mathrm{~m} / \mathrm{s}$ or more |

## Wiring Diagram

Speed: Hi


Speed : Low

## Dimension

## Top View




Nameplate Position
Side View

Specification

| Model | FY-45DSL-SP |
| :---: | :---: |
| Installation Place |  |
| Electricity Supply | $220 / 1 / 50$ |
| Air Volume | $4,653 \mathrm{~m}^{3} / \mathrm{h}$ |
| Input |  |$] 523 \mathrm{~W}$.

Dimension Unit : mm.

| Model | A | B | C | D | E | F |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FY-45DSL-SP | 1766 | 630 | 351 | 542 | 467 | 520 |

List of Part Name
(1) Casing A
(5) Guide Vane
(2) Casing B
(6) Hanger Fittings
(3) Motor
(7) Guard
(4) Fan
(8) Duct

Front View

## Model : FY-55DTH-SP

- Unique nozzle for long distance air distribution
- Narrow distribution, able to distribute strong wind by long distance

| 30 | 25 | 22 | 20 | 17 | 15 | 12 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | Longitudinal Coverage (m.) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 1.42 | 1.53 | 1.65 | 1.84 | 2.15 | 2.32 | 2.53 | 3.21 | 4.78 | 5.76 | 6.22 | 7.68 | 10.6 | 12.5 | 16.6 | 20.7 | Attainment velocity of the wind ( $\mathrm{m} / \mathrm{s}$ ) | Central Portion <br> Velocity of Wind |


| 0.5 | 1.5 | 1.65 | 1.84 | 1.83 | 1.8 | 1.52 | 1.39 | 1.34 | 1.31 | 1.17 | 1.06 | 0.96 | 0.8 | 0.64 | 0.48 | 0.37 | Velocity of the wind diffusion radius (m.) | $1 \mathrm{~m} / \mathrm{s}$ or more |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0.74 | 0.75 | 0.82 | 0.85 | 0.91 | 0.93 | 1.01 | 1.02 | 0.86 | 0.8 | 0.76 | 0.62 | 0.45 | 0.35 |  | $2 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  | 0.54 | 0.65 | 0.69 | 0.73 | 0.74 | 0.84 | 0.72 | 0.68 | 0.64 | 0.6 | 0.42 | 0.34 |  | $3 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  | 0.4 | 0.46 | 0.49 | 0.52 | 0.51 | 0.5 | 0.49 | 0.4 | 0.29 |  | $4 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  |  |  | 0.31 | 0.34 | 0.36 | 0.38 | 0.42 | 0.38 | 0.24 |  | $5 \mathrm{~m} / \mathrm{s}$ or more |
|  |  |  |  |  |  |  |  |  |  |  | 0.16 | 0.26 | 0.31 | 0.39 | 0.24 | 0.22 |  | $6 \mathrm{~m} / \mathrm{s}$ or more |

Wiring Diagram


Dimension
Top View
Specification

| Model |  | FY-55DTH-SP |
| :---: | :---: | :---: |
| Installation Place |  | Indoor |
| Electricity Supply |  | 380/3/50 |
| Air Volume |  | 8,100 m ${ }^{3} / \mathrm{h}$ |
| Input |  | 1240 W |
| Current |  | 3.05 A |
| Max. distance at $1 \mathrm{~m} / \mathrm{s}$ |  | 30 m . |
| Weight |  | 68 kg . |
| Noise Value | Side | $69 \mathrm{~dB}(\mathrm{~A})$ |
|  | Intake Side | $78 \mathrm{~dB}(\mathrm{~A})$ |
|  | Exhaust Side | $78 \mathrm{~dB}(\mathrm{~A})$ |




Side View

Dimension Unit : mm.

| Model | A | B | C | D | E | F |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FY-55DTH-SP | 1951 | 830 | 246 | 631 | 515 | 563 |

List of Part Name
(1) Casing A
(5) Guide Vane
(2) Casing B
(6) Hanger Fittings
(3) Motor
(7) Guard
(4) Fan
(8) Duct

## Process of Product Selection



- Check layout of building and specific area. Then, identify installed area and installation points with customer.
- Make proposal, simulation based on data from customer together with price quotation.


Simulation Samples


Production with Many Hot Machines

## Project Reference

## Car Industry (341 sets)

## Electric Industry (181 sets)

- AGC Automotive (Thailand) Co.,Ltd. [Amata Nakorn Industrial Estate]
- Bridgestone NCR Co.,Ltd. [Rayong]
- Bridgestone Tire Manufacturing (Thailand) Co.,Ltd. [Amata Nakorn Industrial Estate]
- Denso (Thailand) Co.,Ltd. [Wellgrow Industrial Estate]
- Exedy (Thailand) Co.,Ltd. [Amata Nakorn Industrial Estate]
- JATCO (Thailand) Co.,Ltd. [Amata Nakorn Industrial Estate]
- Kayaba [Amata Nakorn Industrial Estate]
- Kitagawa (Thailand) Co.,Ltd. [Hemaraj Industrial Estate]
- Mitsubishi Motors (Thailand) Co.,Ltd.
- Siam Denso Manufacturing Co.,Ltd. [Amata Nakorn Industrial Estate]
- Siam NGK Spark Plugs Co.,Ltd. [Amata Nakorn Industrial Estate]
- Sumiden Hyosung (Thailand) Co.,Ltd. [Amata City Industrial Estate]
- Thai GMB Industry Co.,Ltd. [304 Industrial Estate]
- Thai Marujun Co.,Ltd. [Nongkae Industrial Estate]
- Toyoda Gosei (Thailand) Co.,Ltd. [Amata Nakorn Industrial Estate]
- YS TECH (Thailand) Co.,Ltd. [304 Industrial Estate]
- Canon Hi-Tech (Thailand) Co.,Ltd. [Navanakorn 2 Industrial Estate]
- Daikin Industries (Thailand) Ltd. [Amata Nakorn Industrial Estate]
- Delta Electronics (Thailand) PCL. [Bangpoo \& Wellgrow Industrial Estate]
- Hitachi Consumer Products (Thailand) Co.,Ltd. (304 Industrial Park]
- Panasonic Appliances Motor (Thailand) Co.,Ltd. [Bangplee,
- Samutprakarn]
- Panasonic Appliances (Thailand) Co.,Ltd. [Wellgrow Industrial Estate]
- Sharp Thai Co.,Ltd. [Bangna km. 37]
- Sony Technology (Thailand) Co.,Ltd. [Hi-Tech Industrial Estate]


## Electrical Wiring Industry (106 sets)

- Thai Arrow Co.,Ltd. [Chachoengsao]
- Yazaki [Indonesia]

